

Align - Sarah E. Brook

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Crystal Park is a unique private nature retreat and art park in the Mid-Hudson Valley, New York. The 200-acre scenic landscape of woodlands, rocky hills, mountains and lake provides an environment for relaxation and the display of art collection along with the creation of site-specific new pieces.

Education, outdoor leisure, sharing with the community, and promoting art and culture are lifelong passions of Thomas Chen, the founder and CEO of Crystal Window & Door Systems. With Crystal Park, Thomas has found a unique way to blend all of these virtues. Through observations and conversations with his diligent, mostly immigrant employees, he found that they, along with many people these days, spent nearly all their work and leisure time in the city, with much less time enjoying the natural beauty of the outdoors. As an immigrant from Taiwan's mountainous countryside with a strong personal love of nature, Thomas wants to share with his employees, business associates, family and friends a private natural place, not too far from New York City, where they could slow down the pace of life, be refreshed, and experience inspiring art along with New York State's extraordinary outdoors.

In 2010, Crystal Park was founded in Pawling, NY. Many Crystal employees have helped in the development and establishment of trails and facilities throughout the park. Future plans include gardens, farming areas, artist studio spaces, an art museum and the commission of outdoor sculptures by Taiwanese and international artists.



『銀源湖』**YinYuan Lake** Named after Thomas Chen's parents



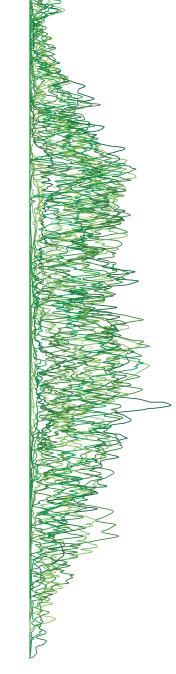




Website www.crystalpark.org
Contact info@crystalpark.org
134 S White Rock Rd, Holmes, NY 12531
(Located 65 miles north of New York City)

## CRYSTAL PARK

134 S White Rock Rd, Holmes, NY 12531

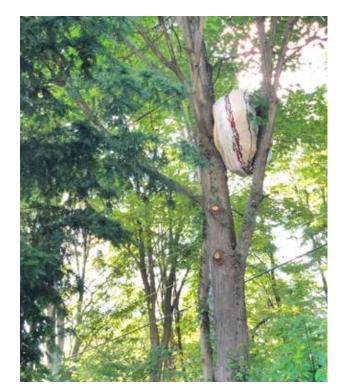




Crystal Park 協和山莊 Stone carving Chinese calligraphy by **Ding Zhaolin** 丁兆麟

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Fable - Andy Moerlein Styrofoam, polyurethane polyurea, house paint



Locus Amoenus - Roberley Bell Steel frames, plaster birds and wood tree trunk bases





Floating Taiwan - WenFu Yu Aluminum tube, spray-painted



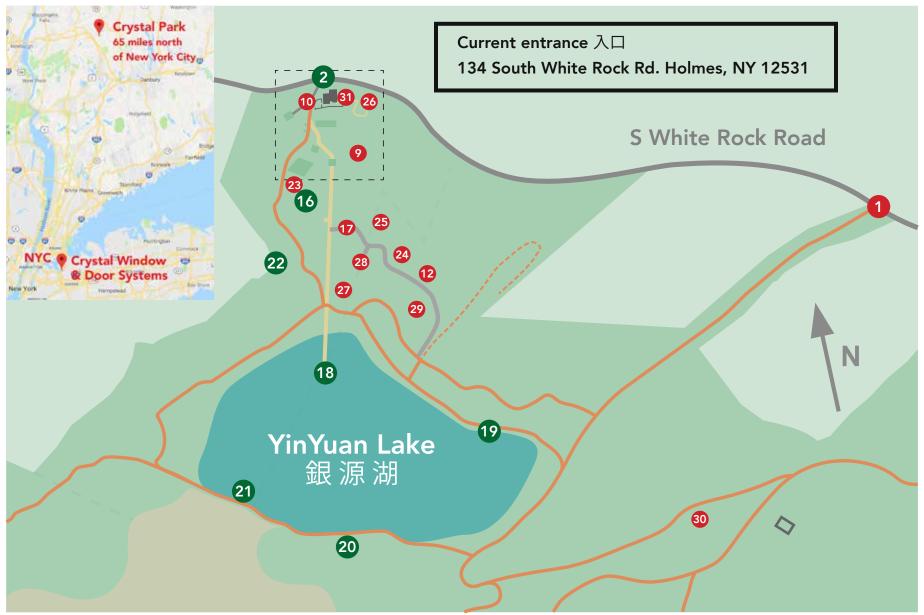


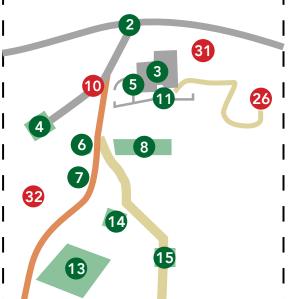
Aurora Polaris - Thomas Joynes Stainless Steel

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Window To The Past - Bob Madden Stone





- 1. Chiehping Chen 陳芥平 Main Gate
- 2. Entrance
- 3. House
- 4. Garage 車庫
- 5. Well 水井
- 6. Root cellar 地窖
- 7. Masonry oven 燻肉爐
- 8. Melon pergolas 瓜棚
- 9. Tingchian Wang 王鼎鈞 Poems
- 10. Ding Zhaolin 丁兆麟 Caligraphy 11. BBQ
- 12. Lin Shih Pao 林世寶 Sun in Action 13. Chicken coop 雞舍 14&15. Gazebo 涼亭 16. 筒型屋
- 17. HungYuan Chang 張紘源 Vūrun 蛇王 (Boardwalk)

- 18. Douli Pavilion 斗笠亭
- 19. Crescent Moon Bridge 半月橋
- 20. Water Wheel 水車
- 21. Water Observatory 水位觀測
- 22. Overlook
- 23. Thomas Joynes Aurora Polaris
- 24. Ascension- CWD Sculpture 協和雕塑
- 25. WenFu Yu 游文富 Floating Taiwan
- 26. Dolores Furtado Yushan Spirito
- 27. Roberley Bell Locus Amoenus
- 28. Sarah E. Brook Align
- 29. Bob Madden Window To The Past
- 30. Art Area Lin Shih Pao 林世寶
- 31. Andy Moerlein Fable 樹間石
- 32. Gem in Mt. Autumn 秋山貴石 Named by H. Eugene Chao 趙洵



## Main gate Stainless steel designed by Chiehping Chen

Chen was inspired by the mountains that extend north-south across Taiwan. This design represnts the cross section of the mountains in Taiwan. The left side is the northern end of Taiwan, Shimen District. The right side is the most southern end of Taiwan, Kenting.



## Poems for Crystal Park by Tingchian Wang Calligraphy by James Shau

Stone carving

## Translation:

So long as there is shadow of snow trace of rain sound of thunder and ripple of water there is poem If people no longer write poems there are still birds, wind and snails writing them

Fish should not reply on bait Flower should not dwell in vase

